

Park Bench

OUR HIGH QUALITY CHARACTERISTICS

- ✓ Secure supply of teak & shorea (yellow balau) from environmentally managed Government forests
- ✓ We use only the best center portion of each log (heartwood) and void of any loose knots or checks
- ✓ Properly kiln dried wood to a moisture content of 10%-14%, ideal for North American climate
- ✓ Thick generous portion of tight grained, oil rich hardwood is used to ensure durability and strength
- ✓ Fasteners and metal fittings are made with solid cast brass and stainless steel, then polished
- ✓ Precision, machine cut ends, finished edges including every foot, and sanded to a buttery finish
- ✓ Time honored mortise-and-tenon and tongue-and-groove joinery methods
- ✓ All structural joints are doweled and glued with weather resistant Tight Bond glue
- ✓ Ergonomically designed for comfort and elegant style
- ✓ We offer a full three year warranty on all our outdoor furniture

PARKE TEAK – Made from Burmese Teak

- ✓ We use the world's best slow growth Burmese Teak
- ✓ 500% more oils and resins than Indonesian Grade A plantation grown teak. Most manufacturers use Indonesian Grade A plantation grown teak that is harvested premature at about 20 years old. This teak is now being a cash crop. It has undergone genetic modification and the hybrid version is a faster growing strain of teak. This hybrid Indonesian teak does not possess the same qualities of the original "slow growth" Burmese teak. This hybrid teak contains about one-fifth the natural oils and resins of Burmese teak and weighs about 20% less. The result is a shorter life expectancy, inferior grain character, and a rougher texture.
- ✓ Beautiful rich golden hue and grain character
- ✓ Life expectancy of over 80 years

PARK BENCH DESIGNS – Made from Shorea (Yellow Balau)

- ✓ Shorea (yellow balau) is a dense, tightly grained hardwood that is heavily laden with rich oils and resins which are impervious to rot
- ✓ Similar to teak in looks and feel, yellow balau's texture is very fine, even and smooth to the touch
- ✓ Twice as strong as teak
- ✓ Proven for centuries as one of the best woods suitable for outdoors
- ✓ Great Value, half the cost of teak
- ✓ Life expectancy of over 50 years

KNOW THE DIFFERENCE

A knowledgeable consumer is "our preferred" customer. The more knowledgeable a consumer is about high quality outdoor garden wood furniture the easier it is to recognize good value, and furthermore, recognize our great value. Value is a combination of quality and price. When purchasing high quality outdoor garden furniture, be sure to compare design, construction and price. One must consider design details, comfort and quality of construction when comparing prices to be sure you are getting the value you expect.

Our commitment to high quality and competitively discounted prices is our formula for great value. We have the best value and proudly live up to our slogan, "*Nature's best...for less!*"